

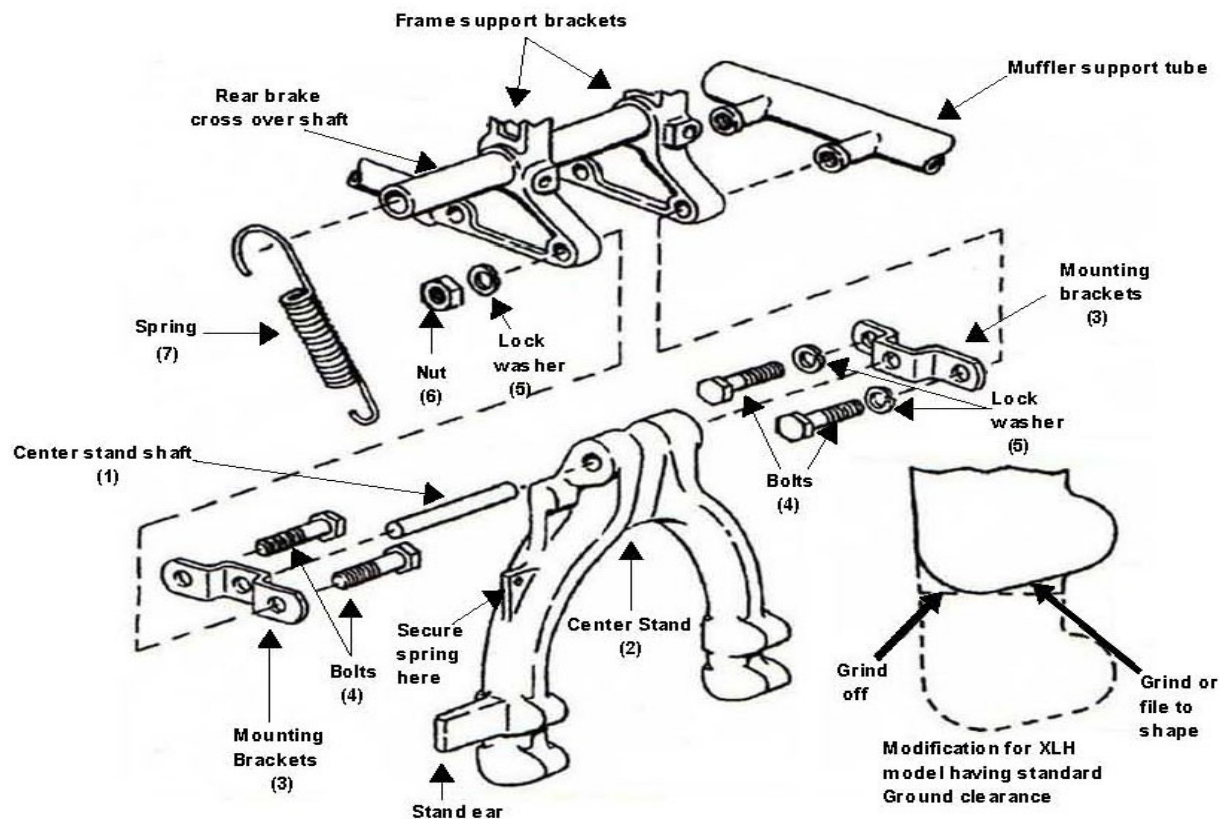
V-Twin Mfg.
Center Kickstand Kit
For use on
1952-1956 K & 1957-1981 XL Models
VT Part No. 27-0548

This is a custom application and rider safety depends on proper installation. This product should only be installed by a knowledgeable and trained motorcycle technician. V-Twin Mfg. accepts no responsibility for improper installation.

To fit center stand on Sportster models having low ground clearance, it will be necessary to modify the stand as shown in the illustration below.

Installation Instructions:

1. To check for adequate clearance place motorcycle on jiffy stand with no excess baggage.
2. Measure from the stand mounting holes on frame tube brackets to ground. From the frame tube bracket holes to ground should measure approximately five inches.
3. In order to mount the center stand raise rear wheel of the motorcycle off the ground.
4. Mount the stand between the rear frame tube brackets below rear fork pivot shaft.
5. Remove the muffler and support tube or tubes for dual exhaust and discard tube mounting bolts.
6. Slip the center stand shaft (1) through top of center stand (2) and slip mounting brackets (3) over ends of shaft (1).
7. With stand ear to left side of motorcycle, install center stand (2) on frame support brackets. Insert bolts (4) and secure with nut (6) and lockwashers (5) from kit on left side.
8. Secure right side to mount muffler support tube on outside of frame bracket with bolts (4) and lockwashers (5). The bolts thread directly into tapped holes in muffler support tube.
9. Lower rear wheel back onto the ground and place on jiffy stand.
10. Brace the bottom of the stand with your foot and rock the motorcycle backwards until it swings up on stand.
11. Attach the spring (7) as shown looping large end over rear brake cross over shaft frame tube. Be sure the spring is secured in place as the spring will hold the stand up when riding.
12. Recheck all fasteners and test ride.



Parts List

Item	Description	Qty	VT Part #	OEM Part #
1	Center Stand Shaft	1	27-1789	49718-57
2	Center stand	1	N/A	49701-57
3	Mounting Brackets	2	N/A	49717-57
4	Bolts	4	100-042	4337W
5	Lock washers	4	400-001	7038
6	Nuts	2	200-013	7800W
7	Spring	1	13-1941	49716-57