S 4 S INSTALLATION INSTRUCTIONS Cut out the paper template and center it on one footboard. Fold the four tabs onto the footboard flange and tape in place. Note, the edge of the paper template should be at the bottom edge of the footboard flange. washers and four hex nuts. Tighten the hex nuts to 60-70 in-1b torque Repeat the above steps for the other footboard. (.281) diameter holes through the footboard flange. Assemble the footboard trim pieces by sliding the two through hole stantions onto Insert the four stantions through the four holes and install the four lock Center curved rail and install the two end stantions onto the rail (.281)punch the four mounting holes and remove the template. Drill four 9/32 diameter holes ends. the