

**PART NUMBER**65207-75  
ORIG. 3-75**INSTRUCTIONS**

AMF | HARLEY-DAVIDSON

**GENUINE PARTS  
AND ACCESSORIES**EXHAUST SYSTEM KIT

- Remove entire present exhaust system from motorcycle. Retain exhaust pipe to cylinder head clamps (or guards) for future use.
- Remove air cleaner cover, filter element and backing plate from carburetor. Remove and discard the support bracket located between the backing plate and engine crankcase.
- Disconnect tachometer drive cable from the drive unit fitting on crankcase cover. Move cable end aside for clearance.
- On kick start models, move kick starter lever through its stroke and fasten it in the low position for clearance, or if desired, remove lever from shaft.
- Join front and rear exhaust pipes together at the interconnecting pipe. Assemble both front and rear pipes to the cylinder head exhaust ports at the same time. Use old clamps or guards to fasten pipes to cylinder heads loosely.
- See Illustration. Assemble all hardware loosely for adjustment purposes until all components are entirely assembled.
- Assemble front exhaust pipe to frame engine mounting bolt using clamp and hardware as shown in View 1.
- Assemble muffler support tube to frame using hardware as shown in View 2.
- Assemble muffler to front exhaust pipe and muffler support tube using clamp and hardware as shown in Views 3 & 4.
- Assemble muffler to rear exhaust pipe and muffler support tube using clamp and hardware as shown in Views 5 & 6.
- Assemble guard to interconnecting pipe using clamps and hardware as shown in Views 7 & 8.
- Reassemble air cleaner backing plate, air filter and cover to carburetor using new support bracket supplied with kit.
- Reconnect tachometer drive cable to drive unit fitting located on crankcase cover.
- Reassemble kick starter lever to starter shaft if it had been removed.
- Tighten all hardware securely.

( O V E R )

# I T E M   L I S T

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