

**V-Twin Mfg.  
True Dual Header Pipes  
For use on 1995-2006 FLT Models  
VT Part No. 30-0581**

**This is a custom application and rider safety depends on proper installation. This product should only be installed by a knowledgeable and trained motorcycle technician. V-Twin Mfg. accepts no responsibility for improper installation.**

**Installation Instructions:**

1. Refer to your factory service manual and remove stock exhaust system including the cross over support bracket.
2. Remove the the old exhaust gasket and replace them with new ones. VT 30-0205.
3. Remove the exhaust flanges and retaining ring from your stock header pipes and re-install them on the new header pipes.
4. Replace the OEM exhaust support bracket at the starter with horseshoe bracket **31-1069 (Sold Separately)**.
5. Install the 2 pc. rear cylinder head pipe. Fit the 1-7/8 center pipe clamp between the front and rear sections loosely.
6. Attach the pipe clamp to the horseshoe bracket using the "L" bracket with the bolts supplied. See photo below.



7. Install the front and rear header pipe and torque to factory specifications.
8. Re-install mufflers.
9. Install heat shields.
10. Check all fasteners for proper torque.
11. Road Test.

Parts List

Item #	Description	Quantity
1	Front Cylinder head pipe	1
2	Rear cylinder head pipe	1 (2 piece)
3	Flange rings	2
4	Exhaust snap rings	2
5	Horseshoe bracket	Not Included VT No. 31-1069
6	Center pipe clamp 1-7/8	1
7	"L" Bracket	1
8	Bolt 5/16-18X1"	1
9	Bolt 5/16-18X 3/4	1
10	Kep Nut 5/16-18	2
11	Hose clamp size 24	9
12	Heat shield set	1 (4 piece)