

V-Twin Mfg.
Solo Hardware Mount Kit
For use on 1979-1981 XL Models w/2" Springs
VT Part No. 31-0433

This is a custom application and rider safety depends on proper installation. This product should only be installed by a knowledgeable and trained motorcycle technician. V-Twin Mfg. accepts no responsibility for improper installation.

Installation Instructions:

1. Use the black 1" P-Clamps provided to mount lower spring cross bar (B) to frame with 5/16-18 x 1" hex bolt and nyloc nuts.
2. Use front clamp (A) to attach frame by using 2 1/4 -28 x 3/4 hex bolts with 1/4" lock washer.
3. Use 5/16 flat washers and nyloc nuts to mount 2" Springs to seat bottom and cross bar.

Note: 2 Extra tabs with studs are provided to relocate seat pan stud location if necessary.

Parts list:

Qty	Description
1	Nose Bracket (3 1-4026)
2	2" Springs (13-9236)
2	1" P - Clamps (C) Sold separately (Use 31-0273)
1	Front Clamp Set (A)
1	Rear Spring Support with studs (B)
1	5/16-24 x 2" hex bolt
6	5/16-18 nyloc nut
1	5/16-24 nyloc nut
2	5/16-18 x 1" hex bolt
2	1/4 -28 x 3/4" hex bolt
2	1/4" split lock washer
4	5/16 flat washer
2	Spring Bracket for relocation stud position on bottom solo seat, when necessary.

