

Installation Instructions

Tools Needed:

1. Ratchet
2. 5/32" Long Ball Allen
3. 5/32" Allen Socket
4. Extension
5. 7/16" Socket

1. Use the proper tools for installation. Clean the intake with a clean rag to ensure it is free of debris.
2. Clean throttle body & blade.
3. Lube backing plate O-ring & install backing plate
4. Clean breather hole surfaces.
5. Lube inner and outer breather O-rings and install in backing plate.
6. If throttle body bracket is removed, use included spacers. If bracket is present (preferred), no need to use the included spacers. Install breather bolts with red loctite on threads & O-ring lube on underhead flanges. Alternately tighten and torque breather bolts. Final torque to 22-24 ft/lbs.

Note: While tightening breather bolts. It is advised to insert 2 or more velocity stack bolts to help center the backing plate.

7. Apply red loctite to the velocity stack bolt threads. Attached velocity stack gasket and insert bolts through the bolt holes.
8. Tighten and torque bolts evenly to a final torque of 72 in/lbs.