V-Twin Mfg. STEERING HEAD LOCK ASSEMBLY For use on 1930-1968 BT VT No. 37-9021

This is a custom application and rider safety depends on proper installation. This product should only be installed by a knowledgeable and trained motorcycle technician. V-Twin Mfg. accepts no responsibility for improper installation.

Installation Instructions:

- 1. Remove old lock by drilling or pulling out.
- 2. Remove roll pin by punching into lock hole
- 3. Remove and replace plunger with large groove toward frame after inserting spring through front plug hole in neck. Plunger should slide and return with spring pressure. Cam action of key cylinder operates in large groove.
- 4. Place new lock into neck with spring pinhole in lock aligned with roll pin hole in neck.
- 5. Install roll pin and install front neck expansion plug.

