VT No. 42-0147 Dyna Mid Frame Air Deflector Set

PREPARATION

NOTE

For vehicles equipped with security siren:

2007 and later: Verify that the Hands-Free Fob is present. 2006 and earlier: Disarm the siren with the key fob. ALL vehicles: Turn the ignition key switch to IGNITION.

For Vehicles With Main Fuse: WARNING

To prevent accidental vehicle start-up, which could cause death or serious injury, remove main fuse before proceeding.

See the owner's manual and remove the main fuse.

INSTALLATION

- 1. See owner's manual and remove seat.
- 2. Remove the fuel tank rear mounting hardware. Save the washers and acorn nut for later installation.
- 3. See Figure 1. Install the left and right mounting brackets with the mounting hardware in the following order: Screw (1), stock washer (2), left bracket (3), spacer (5), tank, frame, tank, spacer (5), right bracket (4), stock washer (2), acorn nut (6).
- 4. See Figure 2. Install the left air deflector as follows:
- a. Remove and retain ignition coil mounting screws (1).
- b. Position the left mid-frame air deflector (4) over the ignition coil mounting holes.
- c. Install the ignition coil (2) over the mid-frame air deflector (4) and secure it with the previously removed screws (1).
- d. Install screw (3) and mid-frame air deflector (4) to the left mounting bracket (5). Do not tighten Screw.
- 5. See Figure 3. Install the right mid-frame air deflector as follows:
- a. For models with an exhaust actuator: Remove and discard the original equipment screws and washers that mount the exhaust actuator to the battery box.
- b. Install the right air deflector to the battery box. For models with an exhaust actuator: Install screws (7), washers (6), right mid-frame air deflector (2), short spacers (4) and exhaust actuator to the battery box. Do not tighten screws. For models without an exhaust actuator: If present, pull the cable strap from the threaded hole in the front face of the battery box to expose the hole and free the unused exhaust actuator connection wiring. Use the cable straps provided in the kit to relocate and retain the wiring along the battery cable. (Verify clearance to the engine/exhaust.) Install screws (7), washers (6), mid-frame air deflector (2) and long spacer (5) to the battery box. Do not tighten screw.
- c. Install screw (3) and mid-frame air deflector (2) to the right mounting bracket (1). The front mounting tab of the mid-frame air deflector should be positioned above the ABS brake lines, if equipped. Do not tighten screws.
- 6. Tighten mounting bracket screw to 20.3–27.1 N·m (15–20 ft-lbs).
- 7. Tighten battery box screws to 4.1–5.1 N⋅m (36–45 in-lbs).
- 8. Tighten front mid-frame air deflector mounting screws to 2.8–3.4 N·m (25–30 in-lbs).
- 9. See owner's manual and install seat.
- 10. See the owner's manual and install the main fuse.

Kit Contents		
See Figure 4	and Table 1.	
SERVICE PARTS		
Table 1. Service Parts		
Item	Description	

Item	Description (Quantity)	Part Number
1	Mid-frame air deflector, left	29200012
2	Mid-frame air deflector, right	29200013
3	Mounting bracket, left	Not Sold Separately
4	Mounting bracket, right	
	Not Sold Separately	
5	Screw, 0.312-18 x 4.0 in	Not Sold Separately
6	Spacer, 0.33 ID x 0.69 OD x 0.11 in thick (2)	Not Sold Separately
7	Screw, socket head, #10-24 x 1-1/4 in, stainless steel (2)	Not Sold Separately
8	Screw, socket head, 1/4-20 x 1-1/4 in (2)	Not Sold Separately
9	Washer, 0.26 ID x 0.5 OD x 0.03 in thick (2)	Not Sold Separately
10	Spacer, long, 0.26 ID x 0.5 OD x 0.73 in (2)	Not Sold Separately
11	Spacer, short, 0.26 ID x 0.5 OD x 0.34 in (2)	Not Sold Separately
12	Cable strap (2)	Not Sold Separately

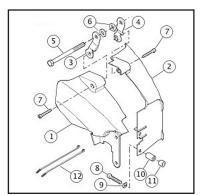


Figure 4. Service Parts: Dyna Mid-Frame Air Deflectors

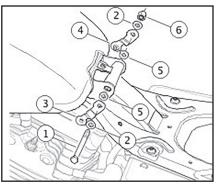


Figure 1. Install Mounting Brackets to Fuel Tank Mount

	Screw
:	Washer, stock (2)
;	Left mounting bracket
Į.	Right mounting bracket
,	Spacer (2)

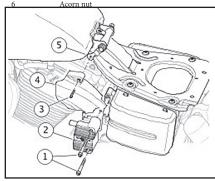


Figure 2. Install Left Mid-Frame Air Deflector

Figure 2. Install Left Mid-Frame Air Deflec		
1	Screw (2)	
2	Ignition coil	
3	Screw	
4	Left mid-frame air deflector	
5	Left mounting bracket	

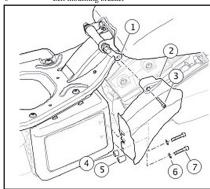


Figure 3, Install Right Mid-Frame Air Deflector

Figure 3. Insta	iii Kignt Mid-Frame Ai
1	Right bracket
2	Right air deflector
3	Screw
4	Spacer, short (2)
5	Spacer, long (2)
6	Washer (2)

Screw (2)