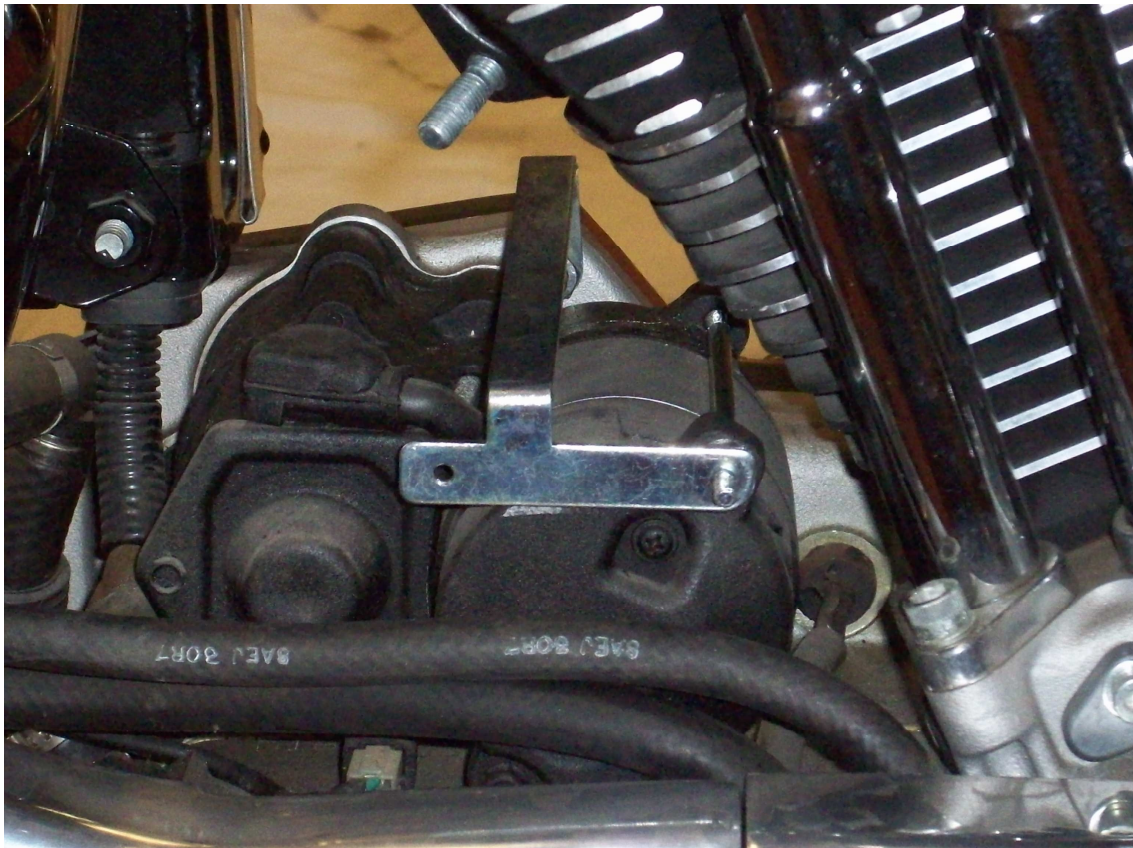


V-Twin Mfg.
Starter Cover Kit
Fits 91-03 XL
VT Part No. 42-0349

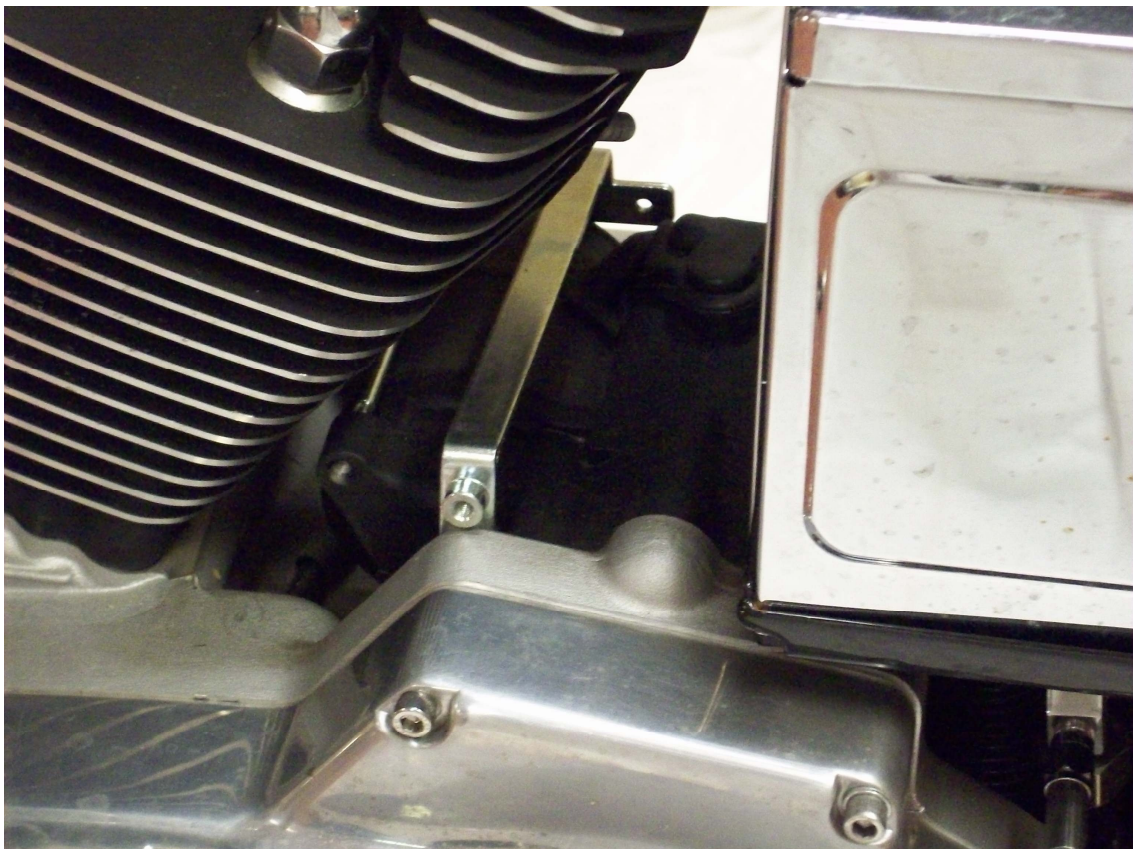
This is a custom application and rider safety depends on proper installation. This product should only be installed by a knowledgeable and trained motorcycle technician. V-Twin Mfg. accepts no responsibility for improper installation.

Installation Instructions:

1. Remove the rear exhaust pipe for improved access to the starter area.
2. Remove the starter motor stud and replace with the stud supplied in the kit. Tighten the stud.
3. Install the cross bracket from the kit onto the starter motor stud extension. Photo # 1.
4. Remove the upper primary cover screw and replace with the socket head screw from the kit. Tighten the screw.
5. Install the cross bracket onto the socket head screw end and install the lock washer and nut from the kit onto the screw. Photo #2. Tighten the nut with the right side of the cross bracket parallel to the ground.
6. Install the oil hose support clip onto the starter motor stud extension.
7. Install the right side cover onto the starter motor stud extension and install the top cover using two short button head screws with wavy washers and the lock washer with acorn nut from the kit onto the starter motor stud extension. Photo # 3. Do not tighten the screws or nut at this time.
8. Install the left side cover behind the top cover and install the long button head screw with a wavy washer through the top and side covers into the cross bracket. Photo # 4. Install a short button head screw with wavy washer through the top cover into the left side cover.
9. Tighten the four button head screws and acorn nut.
10. Install the rear exhaust pipe per instructions in your service manual.



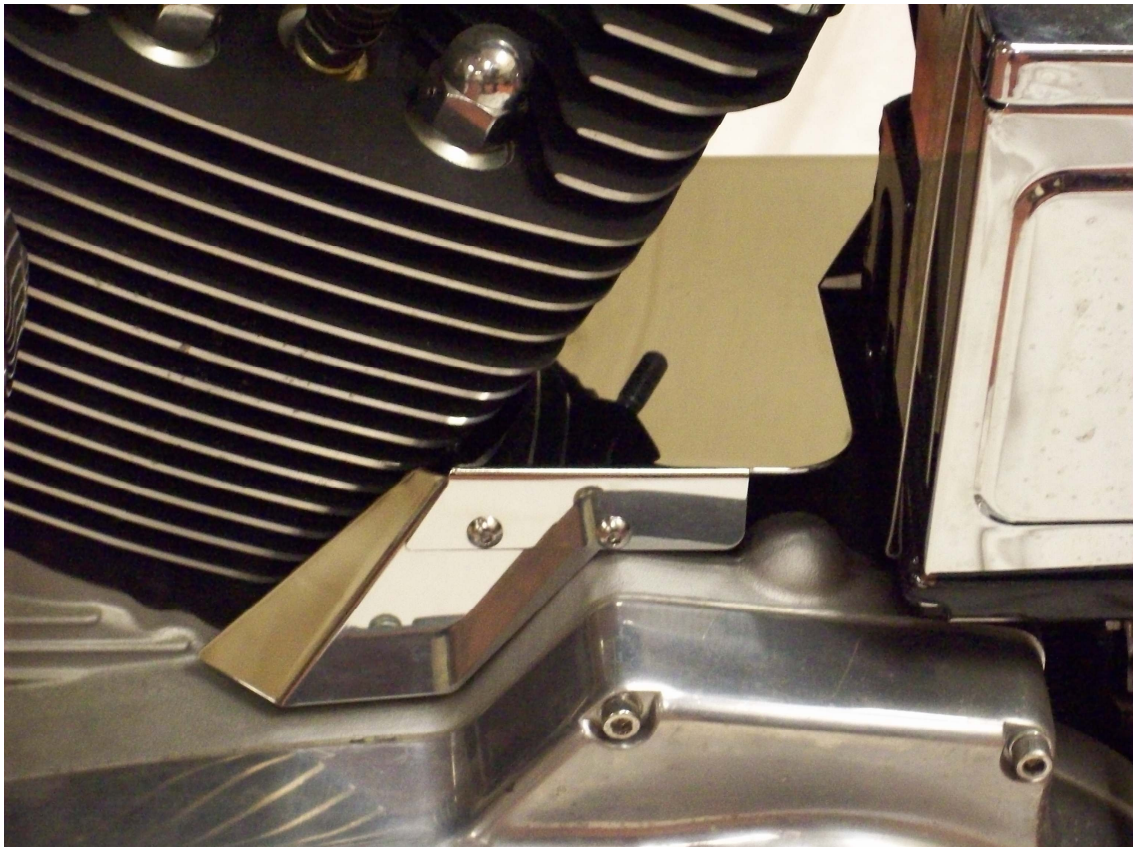
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