

V-Twin Mfg.
Chrome Tappet Block Cover Kit
XL 2000-2003
VT No. 42-0447

This is a custom application rider safety depends on proper installation. This product should only be installed by a knowledgeable and trained motorcycle technician. V-Twin Mfg. accepts no responsibility for improper installation.

Installation Instructions:

1. Refer to figure 1 for part identification.
2. Installation of this Tappet Block Cover may require removal of some or all of the Exhaust system. Refer to the Service Manual for instructions.
3. Remove the 2 center anti rotation pins. See figure 2.
4. Install the Tappet Block Bracket (2) using the Spacers (4) and new Anti Rotation Pins (3) The Spacers must be placed between the Bracket and the Engine. Torque the Anti Rotation Pins to 90 In-Lbs.
5. Place the Tappet Cover (1) over the Tappet Block Bracket (2). Using the #10 screws (6) and wave washers (5), secure the cover.

Note: If the Tappet Block Cover Kit is removed, you must use the OEM Anti Rotation Pins or Engine Damage could result.

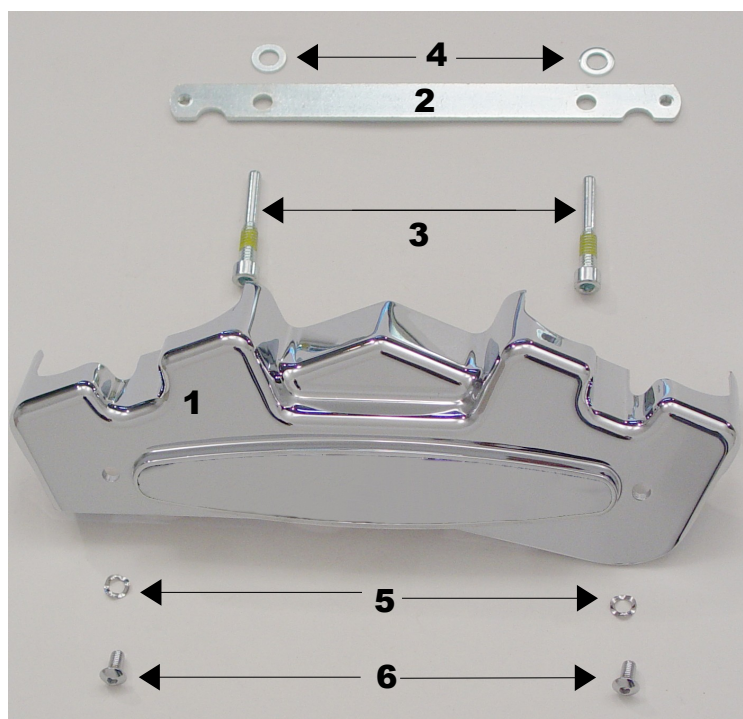


Figure 1

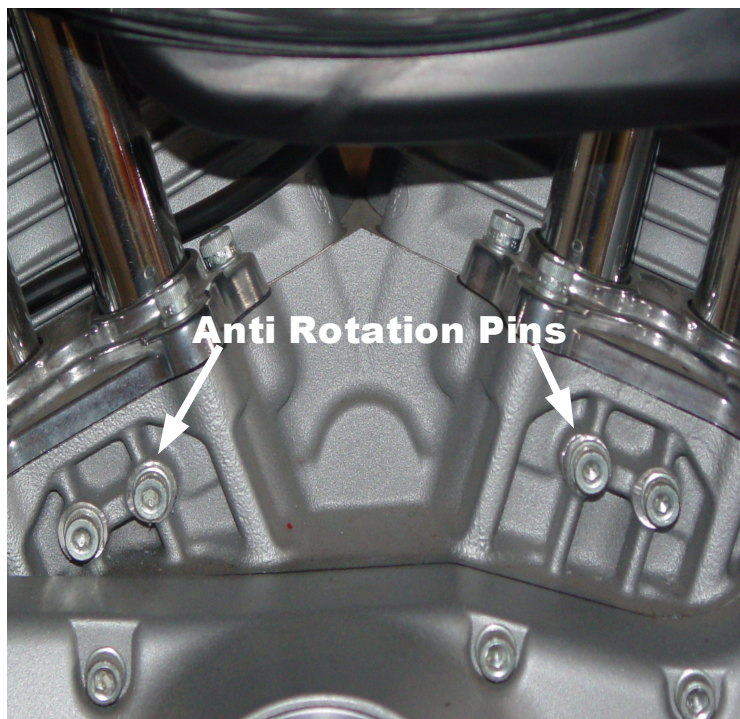


Figure 2

PARTS LIST:

Item	Qty	Description
1	1	Tappet Cover
2	1	Tappet Block Bracket
3	2	Anti Rotation Pins
4	2	Spacer
5	2	Wave Washer
6	2	#10 Screws