

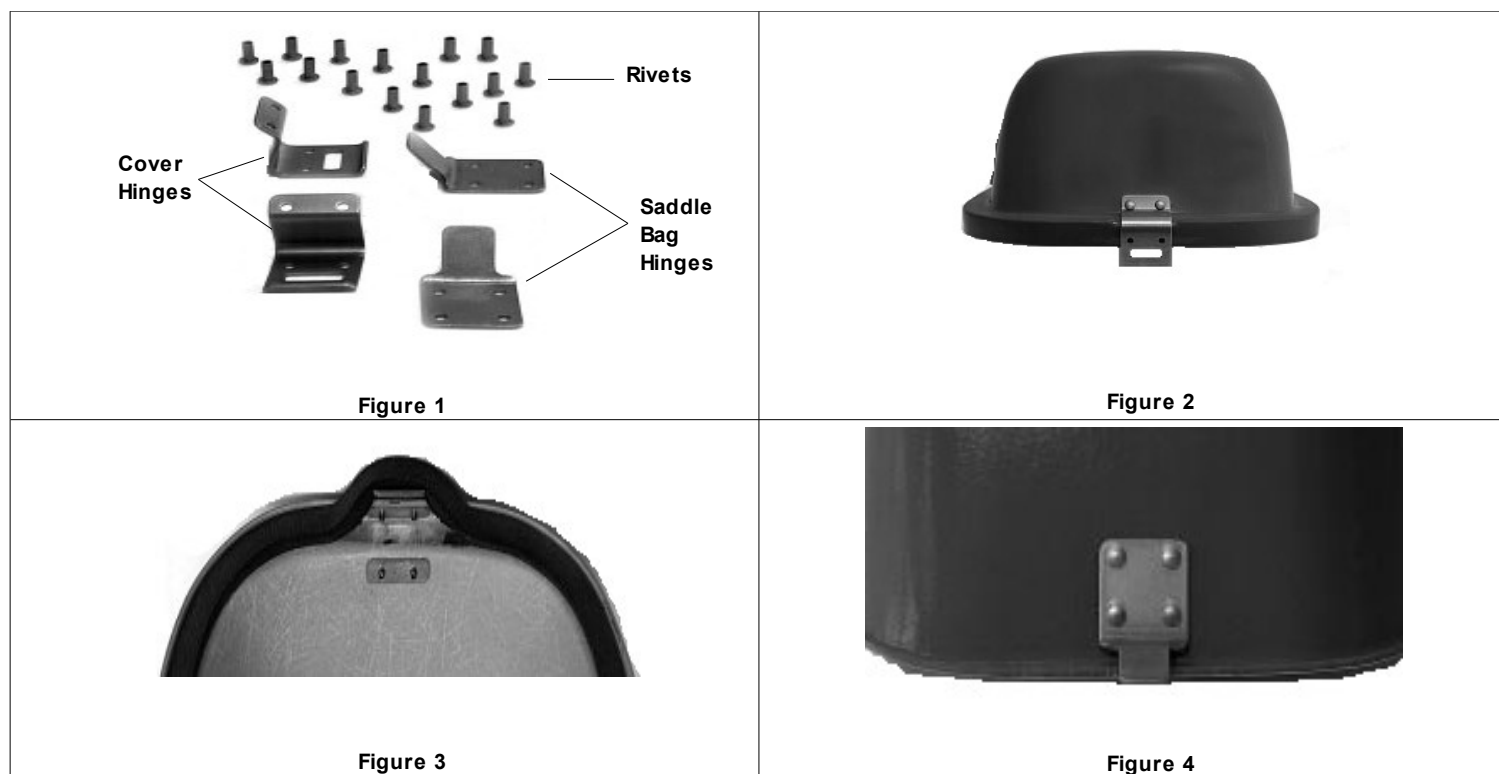
V-Twin Mfg.
Saddlebag Hinge Kit
 For use on 1969 – 1984 FL Models
 VT No. 49-2506

This is a custom application and rider safety depends on proper installation. This product should only be installed by a knowledgeable and trained motorcycle technician. V-Twin Mfg. accepts no responsibility for improper installation.

The V-Twin Mfg later style hinges will make it easier for you to remove the OEM saddlebag lids on your motorcycle.

Installation Instructions

1. Unlock and remove the right saddlebag lid.
2. Remove right saddlebag from motorcycle.
3. Drill out the old rivets using a 1/8" drill bit. Be sure to retain the stock OEM back plates for later use.
4. Place the new rivets through the hinge and cover as shown in Figure 2.
5. Lift up rubber gasket and install plates over rivets as shown in Figure 3.
6. Fasten rivets using VT #16-0896 Rivet Tool. If you do not have this tool you may use a punch and hammer.
7. Fasten saddlebag hinges (see Figure 1) to saddlebags as shown in Figure 4. Use plates and rivets as described in step 4.
8. Re-install saddlebag on motorcycle.
9. Repeat procedure for the left side saddlebag.



Parts List

Description	QTY
Rivets	16
Saddlebag hinge	2
Cover hinge	2