V-twin Mfg. SISSY BAR SIDE PLATES FITS 2004-UP XL VT No. 50-0847

This is a custom application and rider safety depends on proper installation. This product should only be installed by a knowledgeable and trained motorcycle technician. V-Twin Mfg. accepts no responsibility for improper installation.

Installation Instructions:

- 1. Carefully remove the rear reflector and any remaining adhesive from the back side of the reflector and any adhesive from the side of the fender.
- 2. Remove the screws, washers, locknuts and clipnuts that attach the fender support cover and fender support to the fender. Discard the button head screws but retain the washers (1), locknuts (2, 3) and clipnuts (4) for re-installation.
- 3. Reaching under the fender, bend open the aluminum tab on the clip securing the wiring to the fender and pull out a little slack from the turn signal assembly.
- 4. Remove the locknut (2) from the turn signal stud (5) and gently remove the turn signal assembly from fender support cover, fender support and fender. Save locknut for installation. The turn signal will remain loosely attached to motorcycle by the rear turn signal wire.
- 5. Carefully position the side plate between fender support and fender. While holding sideplate in position, line up the screw mounting holes and make sure the turn signal wiring passes through the cutout in the side plate. Install locknut and clipnut, but do not tighten completely at this time.
- 6. Install turn signal stud through the fender support cover, fender support, side plate and fender.
- 7. Install locknut and tighten to 13 ft-lbs. Making sure sideplate remains aligned, return to fender support screws and tighten to 13 ft-lbs.
- 8. Reach under fender and position the turn signal wiring into the tab on the clipnut.
- 9. Re-install reflector onto sideplate with some double sided adhesive tape (not included).
- 10. Repeat steps 1 through 9 on opposite side of fender.

Part list:

Item	Description	Qty
1	Washer	Re-use stock
2	Locknut	Re-use stock
3	Locknut	Re-use stock
4	Clipnut	Re-use stock
5	Turn signal stud	Re-use stock
6	Torx screw 1 3/4"	2
7	Torx screw 1 3/8"	2
8	Reflector, framed red	Re-use stock
9	Side plate, rigid (right side)	1
	Side plate, rigid (left side), (not shown)	1

