

V-Twin Mfg.
Chrome Saddlebag Side Cover Trim Rail Set
VT. 50-1129

This is a custom application and rider safety depends on proper installation. This product should only be installed by a knowledgeable and trained motorcycle technician. V-Twin Mfg. accepts no responsibility for improper installation.

The Chrome Saddlebag Side Cover Trim Rail Set is designed for installation on 1993 – 2008 FLT, FLHT and FLHS model vehicles.

Installation Instructions:

1. Place and Hold the trim piece on left side cover in the desired position.
2. Use a grease pencil to mark the general area on the cover where the bolt mounts are positioned.

NOTE: The side of the trim piece with one bolt mount is the top side of trim piece. Side with two bolt mounts is the bottom.

3. Remove the trim piece and use 2" piece of masking tape to mark a 2 in. square area over each of the spots marked with grease pencil.
4. Reposition trim piece over masking tape in desired position and using the grease pencil or lead pencil, carefully mark a circle around each bolt mount.
5. Remove the left saddlebag and the left side cover.
6. Lay cover on flat, clean, work surface and carefully mark the center of each circle. Scribe the center mark and drill a 7/32 in. hole in each center mark.
7. Remove the masking tape squares. Clean the grease pencil marks off the side cover.
8. Place one black washer (2) over each hole drilled in the cover. Place the trim piece (1) on the black washers (2).
9. While holding the washers (2) and trim piece (1) in place, turn the cover over. From the backside of the cover, install the rubber washers (3), #10 washers (4) and screws (5) into each of the three bolt mounts to hold the trim piece in place.
10. Reinstall the left side cover and saddlebag.
11. Repeat Steps 1 through 10 for right side cover.

QTY DESCRIPTION

6 Washer, black, #10 x 0.437 x 0.031 in.
1 Trim piece, left
1 Trim piece, right
6 Washer, rubber, 0.2 x 0.75 x 0.060 in.
6 Washer, #10
6 Screw, #10 - 24 x 1/2 in.