# VT No. 50-1645 and 50-1644 Rigid Mount Sissy Bar Upright

#### WARNING

Rider and passenger safety depend upon the correct installation of this kit. If the procedure is not within your capabilities or you do not have the correct tools, have a dealer perform the installation. Improper installation of this kit could result in death or serious injury.

# **Kit Contents**

See Figure 2 and Refer to Table 1.

# **PREPARE**

- 1. If vehicle equipped with rigid or detachable saddlebags.
  - a. Remove screws and saddlebags.
  - b. Remove docking points.

#### 2. NOTE

Washers should centered on inside of the four holes.

See Figure 2. Install narrow washers (4) to backrest assembly (3).

#### REMOVAL

- 1. See Figure 1. Remove OEM reflector (1) from each side of fender strut.
  - a. Saw behind reflectors with mono-filament fishing line or waxed dental floss.
    b. Use 3M GENERAL PURPOSE ADHESIVE REMOVER to remove remaining foam backing tape and adhesive from mounting surface.
  - c. Clean surface with a mixture of 50 percent isopropyl alcohol and 50 percent distilled water.
- 2. Remove screws (4) from fender (2, 3).

# **INSTALLATION**

# Without Saddlebags

#### NOTE

Make sure narrow washers (4) are installed prior to installation. See Prepare section.

- 1. See Figure 2. Install backrest assembly (3).
- 2. Install screws (5) from kit. Tighten.

Torque: 28-37 N·m (21-27 ft-lbs)

a. Wait a minimum of sixty seconds for the adhesive to compress and re-tighten screws (5).

# With Saddlebags

# NOTE

Make sure narrow washers (4) are installed prior to installation. See Prepare section.

1.

### NOTE

Washers should be centered on outside of the four holes.

See Figure 2. Install wide washers (6) to backrest assembly (3).

- 2. Install backrest assembly (3).
- 3. Apply threadlocker. Install screws (5) originally removed from saddlebag or docking points. LOCTITE 243 MEDIUM STRENGTH THREADLOCKER AND SEALANT (BLUE) (99642-97)
- 4. Tighten screws (5).

Torque: 28-37 N·m (21-27 ft-lbs)

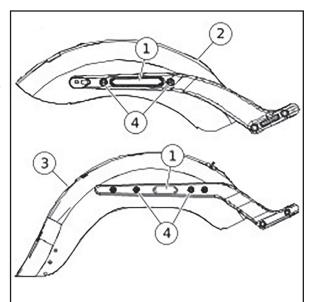
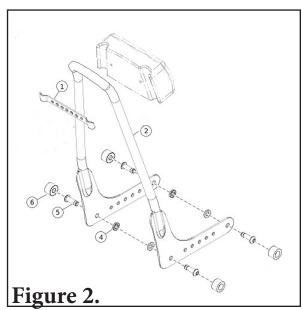


Figure 1. Fender Strut Screw



# ITEM DESCRIPTION (QUANTITY)

- 1 Backrest support
- 3 Backrest assembly
- 4 Narrow spacer, adhesive backed (4)
- 5 Screw, 3/8-16 Button head Torx<sup>™</sup> (4)
- 6 Wide spacer, adhesive backed (4)