

VT No. 51-0457

This is a custom application and rider safety depends on proper installation. This product should only be installed by a knowledgeable and trained motorcycle technician. V-Twin Mfg. accepts no responsibility for improper installation.

Installation Instructions:

1. Place new rear section along side frame and mark area to be removed.
2. Cut away section and leave approximately one inch extra
3. Without alignment pin fit rear section to frame
4. Place transmission mounting plate **VT No. 17-6654** on frame with this as a guide to fine tune cuts.
5. Insert alignment pin and refit
6. Insert seat post bushing **VT No. 7708-1**, a good idea to ream seat post bushing.
7. Weld all areas
8. Use sleeves to fill areas to get a full weld at joints!