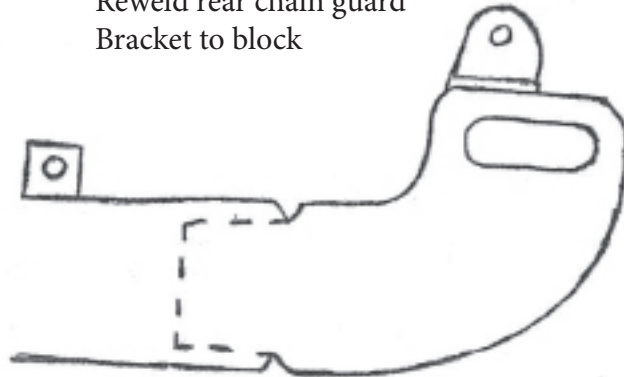
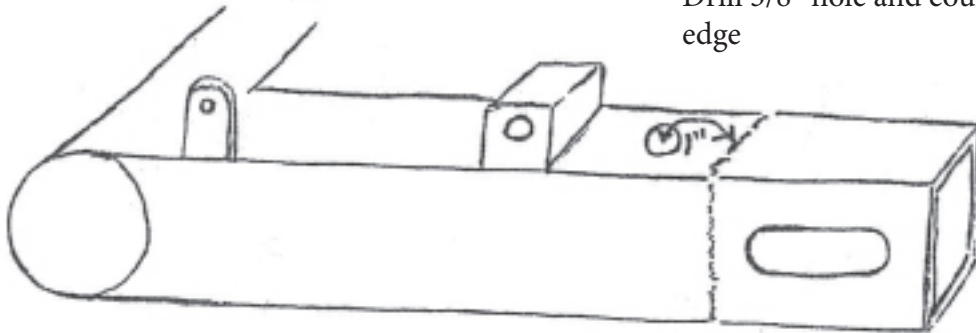


Instructions for VT No. 51-1322

Reweld rear chain guard
Bracket to block



Drill $3/8$ " hole and counter sink 1" from
edge



Cut $3\ 7/8$ " off stock wheel base

Instructions for VT No. 51-1322

1. Remove rear chain guard brackets.
2. Cut $3\ 7/8$ " swing arm.
3. File off seam inside swing arm.
4. Drill & counter sink $3/8$ " hole. (See drawing)
5. Bevel edges around cutoff (Part of swing arm).
6. Slide Lowering blocks into swing arm.
7. Install $9\ 1/8$ " spacer between the blocks.
8. Recheck alignment.
9. Weld $3/8$ " hole and rest of parts.
10. Weld rear chain guard bracket as to drawing.